

## Recommended Firing Profiles – Wall Chart

Recommended Firing Profiles (AF3, AF+, AFS, AF4, AF3000 & AF4000 Controllers)	Ramp 1	Deg C 1	Hold 1	Ramp 2	Deg C 2	Hold 2	Ramp 3	Deg C 3	Hold 3	Ramp 4
<b>Earthenware / Stoneware Bisque (Cone 06)</b> (Check Clay Recommendations)	60°C/hr	250°C	0 mins	100°C/hr	880°C	0 mins	60°C/hr	980°C	10 mins	0
<b>Earthenware Glaze (Cone 03)</b> (Check Glaze Recommendations)	150°C/hr	980°C	0 mins	60°C/hr	1080°C	30 mins	0			
<b>Stoneware / Porcelain Glaze (Cone 9)</b> (Check Glaze Recommendations)	150°C/hr	1000°C	0 mins	100°C/hr	1160°C	0 mins	60°C/hr	1260°C	15 mins	0
<b>Stoneware / Porcelain Glaze (Cone 9)</b> <i>Slower Firing or when Elements are wearing out</i>	150°C/hr	250°C	0 mins	60°C/hr	1150°C	0 mins	40°C/hr	1250°C	15 mins	0



**BUNGS:** For Bisque firings leave out till 450-650C or leave out. For Glaze you can leave in.

**NB:** Kilns with a Ventmaster fan installed, refer to Ventmaster user guide for bung use.

**PACKING:** Pack the Kiln as evenly as possible, especially top to bottom regarding mass, including shelves.

Ensure > 4cm Gap around Thermocouple tip  
Min Gap around Kiln Sides-200mm Above-600mm