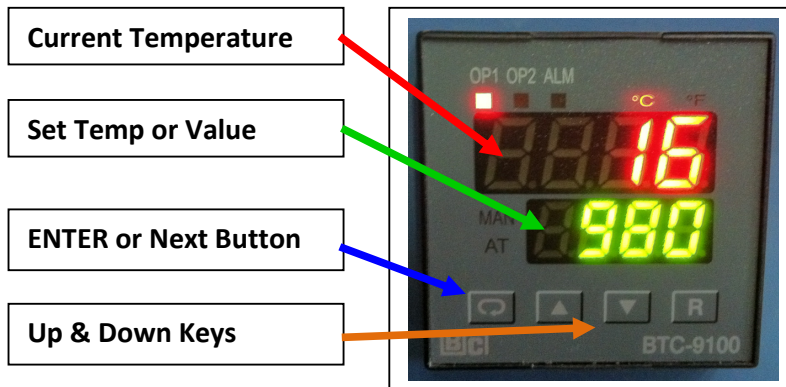


## BTC9100 Wall Chart

|   | Top Temp        | Soak (Sp3)   | Ramp Rate (rr)     |
|---|-----------------|--------------|--------------------|
| <b>Bisque</b><br>(Check Clay Recommendations)                       | 980°C - 1000°C  | 10 mins      | 60°C - 100°C / hr  |
| <b>Earthenware Glaze</b><br>(Check Glaze recommendations)           | 1080°C - 1100°C | 15 - 30 mins | 100 °C - 150°C /hr |
| <b>Stoneware / Porcelain</b><br>(Check Clay Recommendations)        | 1220°C - 1260°C | 10 mins      | 60°C - 100°C / hr  |
| <b>Stoneware / Porcelain Glaze</b><br>(Check Glaze recommendations) | 1220°C - 1260°C | 0 - 15 mins  | 100 °C - 150°C /hr |



**Step 1**  
Set the Temp (Green)



**Step 2 (SP3)**  
Set the Soak Time  
(Mins.Secs)



**Step 3 (rr)**  
Set the Ramp Rate  
(Deg/Hr)

**WARNING:** Switch Kiln OFF then ON between each firing to reset controller

**BUNGS:** For Bisque & Glaze firings leave out till around 600C.

**NB:** Kilns with a Ventmaster fan installed, refer to Ventmaster user guide for bung use.

**PACKING:** Pack the Kiln as evenly as possible, especially top to bottom regarding mass, including shelves.

Ensure > 4cm Gap around Thermocouple Probe  
Min Gap around Kiln Sides-200mm Above: 600mm